




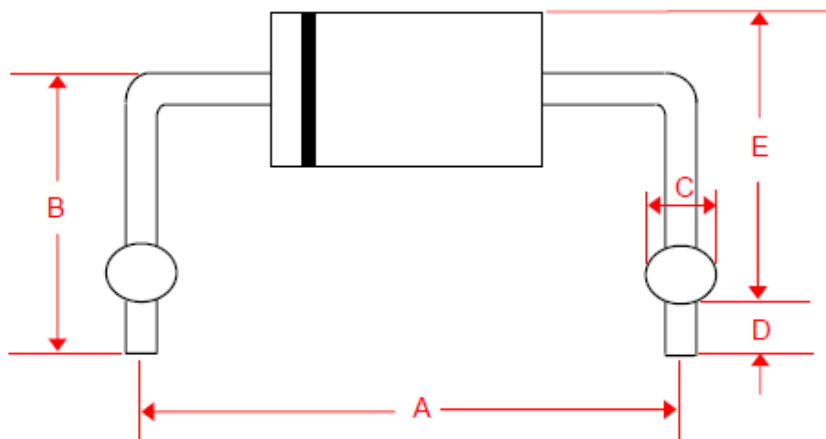
Product/Process Change Notification

PCN#	Effective Date	Issue Date
2013-08-19C-01	2013/8/19	2013/8/19
PCN Classification	Product Category	
General Changes	DO-27 Package	
Subject		
Forming Dimension Adjustment		
Affected Product(s)		
MK-23 & MK-18 Forming Category		
Description of Change(s)		
To avoid pin kink fall into the P.C.B board , therefore increase width of the kink.		
Content of Change(s)		
Change in Forming Dimension		
Impact(s)		
N/A		
Attachment(s)		
Forming Specification		

Approval		
Issue by	Alice Lai	e-mail: alice@secosgmbh.com
Development Engineer		Alice Lai
QA Manager		Peter Yang
General Manger		Mathew Liu

For more information, please contact us directly or visit our website <http://www.secosgmbh.com>

MK-23 Reference of Dimension Modification



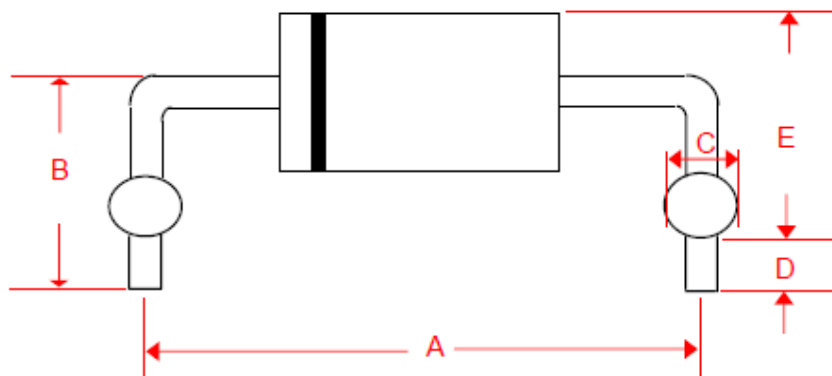
Original Dimension

A: $20 \pm 1\text{mm}$
 B: $13.5 \pm 1\text{mm}$
 C: $1.75 \sim 2.25\text{mm}$
 D: $3 \pm 0.5\text{mm}$
 E: $12.5 \pm 1.5\text{mm}$

Modified Dimension

A: $20 \pm 1\text{mm}$
 B: $13.5 \pm 1\text{mm}$
 C: $1.8 \sim 2.40\text{mm}$
 D: $3 \pm 0.5\text{mm}$
 E: $12.5 \pm 1.5\text{mm}$

MK-18 Reference of Dimension Modification



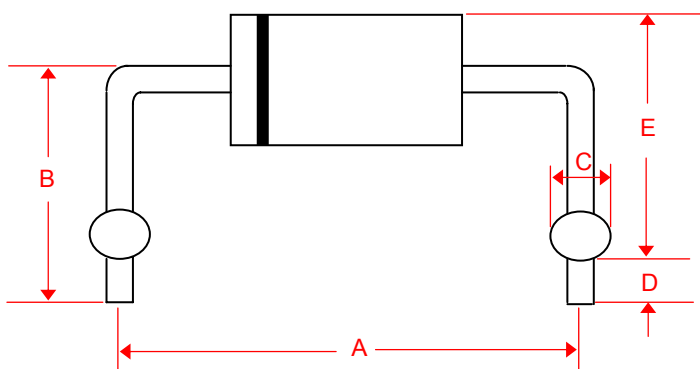
Original Dimension

A: $20 \pm 1\text{mm}$
B: $9 \pm 1\text{mm}$
C: $1.75 \sim 2.25\text{mm}$
D: $3 \pm 0.5\text{mm}$
E: $8 \pm 1.5\text{mm}$

Modified Dimension

A: $20 \pm 1\text{mm}$
B: $9 \pm 1\text{mm}$
C: $1.8 \sim 2.40\text{mm}$
D: $3 \pm 0.5\text{mm}$
E: $8 \pm 1.5\text{mm}$

MK-23



A: 20±1mm

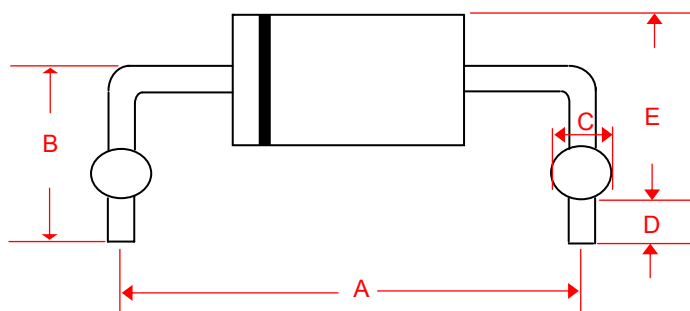
B: 13.5±1mm

C: 1.8~2.4mm

D: 3±0.5mm

E: 12.5±1.5mm

MK-18



A: 20 ± 1 mm

B: 9 ± 1 mm

C: 1.8~2.4mm

D: 3 ± 0.5 mm

E: 8 ± 1.5 mm